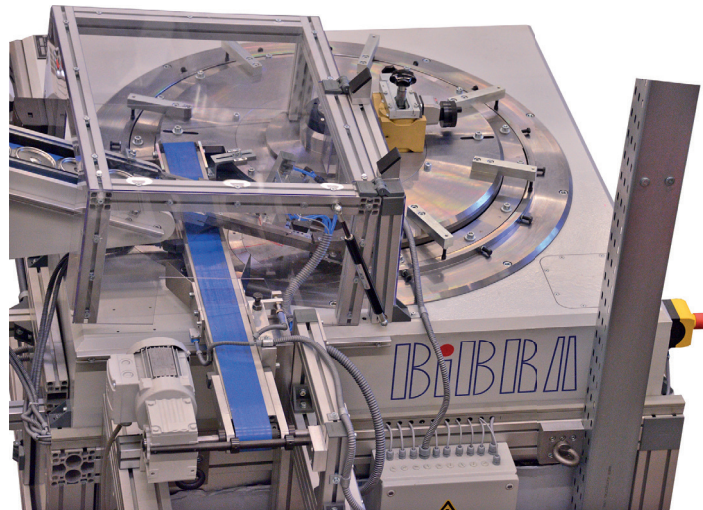


## Technical Data Sheet / Rollformer RFA



The RFA is a high speed rollforming machine for curling and beading operations, especially for round plug lids, for example for the paint can industry.

This heavy-duty rollforming machine is equipped with a rotary ring with up to 5 rotary toolings, which are frequency controlled. The eccentric bushings are equipped with scales and the outside tool segments have a central adjustment possibility for important lower changeover times. In case of a diameter change, you only have to change the tool-chucks on the rotary spindles.

The RFA machine has a central oil-lubrication system, a main switch cabinet with PLC control and a fault detection display. Min.-max. controls at the infeed chute, safety controls to prevent tool damage and ejection control are also included.

Technical data	RFA I	RFA II
Diameter range	50-150 mm	130-200 mm
Shell depth normal	8-25 mm	8-25 mm
No. of tool heads	5	5
Output max.	300 1/min.	250 1/min.