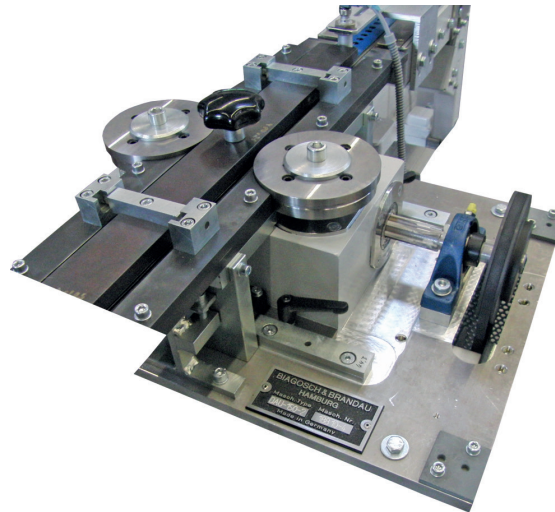


Technical Data Sheet / Non-round Curler



An integrated magnetic- or vacuum conveyor for non-fe materials transports the lids from the press into the curling station. Pre-curling and curling can be applied to the products, depending on the type of lids.

In case of small size lids, it is also possible to integrate the curling station into the transport conveyor. All DAU curlers can also be provided in dual lane design.

Adjustments of width and length can easily be changed on the machine. After the curling operation, the lids can either be stacked or transported to the next station, as for example the lining machine.

Technical data	DAU 150	DAU 250
Max. product width	50 – 150 mm	50 – 250 mm
Output each curling station	250 epm	200 epm

Technical Data Sheet / Round Curler



An integrated infeed belt transports the lids directly to the curling disc. The output of the curler can be regulated by a variable speed drive.

The lids are curled by the interaction of the inner rotating curling disc and the outside firm mounted curling segments. After the curling operation, the lids can either be stacked or transported to the next station, as for example the lining machine.

All DARC curlers can be also supplied as twin curlers with two stations side by side.

The changeover of one size to another is quick and easy.

Technical data	DARC 500	DARC 720	DARC 920	DARC 1080
Normal diameter range	30 – 83 mm	50 – 127 mm	45 – 189 mm	170 – 225 mm
Output each curling station	400 epm	400 epm	200 epm <i>(up to 1200 epm in special design)</i>	200 epm <i>(up to 1200 epm in special design)</i>
Diameter Curling disc	500 mm	720 mm	920 mm	1080 mm